

# AMENDMENT NO. 1 SEPTEMBER 2021

## TO

### IS 3778 : 2019 TEXTILES — DUNGRI CLOTH, COTTON KHADI, BLEACHED — SPECIFICATION

( *Second Revision* )

(Page 1, Table 1) — Substitute the following for the existing:

**‘Table 1 Constructional Particulars and Breaking Load Requirements  
for Dungri Cloth, Cotton Khadi, Bleached**

( *Clauses 4.1 and 5.1* )

(1)	Count of Yarn ( for Guidance only ) Universal Count ( Cotton Count )		Ends/dm (4)	Picks/dm (5)	Mass, g/m <sup>2</sup> (6)	Breaking Load ( on 10.0 × 20 cm Strips), N	
	Warp (2)	Weft (3)				Warp (7)	Weft (8)
	59 tex (10 <sup>s</sup> )	59 tex (10 <sup>s</sup> )	126	118	145	390	370
Tolerance, percent	—	—	± 5	± 10	± 10	-10	-10
← (see Note) →							
Method of Test	IS 3442	IS 3442	IS 1963	IS 1963	IS 1964	IS 1969 (Part 1)	IS 1969 (Part 1)
NOTE — Any increase in values of mass ( g/m <sup>2</sup> ) or breaking load beyond positive tolerance shall not be a cause of rejection of the fabric.							